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**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product name:** BONDERITE L-FM F 738 FORMING LUBRICANT ACHESON known as MULTAN F 738  
**Product type/use:** Lubricant  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

**IDH number:** 622990

**Region:** United States

**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
 CAUSES SERIOUS EYE IRRITATION.  
 SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
REPRODUCTIVE TOXICITY	2

**PICTOGRAM(S)**



**Precautionary Statements**

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.

**Response:** IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:** Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous Component(s)	CAS Number	Percentage*
Surfactant	Proprietary	10 - 30
Organic ester	Proprietary	5 - 10
Potassium isostearate	Proprietary	5 - 10
Dipotassium tetraborate	1332-77-0	1 - 5
Triethanolamine	102-71-6	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
<b>Skin contact:</b>	For skin contact, flush with large amounts of water. Seek immediate medical attention.
<b>Eye contact:</b>	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
<b>Ingestion:</b>	Get immediate medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
<b>Symptoms:</b>	See Section 11.

#### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Use media appropriate for surrounding material.
<b>Special firefighting procedures:</b>	Wear full protective clothing. Wear self-contained breathing apparatus.
<b>Unusual fire or explosion hazards:</b>	This product is an aqueous mixture which will not burn.
<b>Hazardous combustion products:</b>	Irritating and toxic gases or fumes may be released during a fire.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.
<b>Clean-up methods:</b>	Absorb spill with inert material. Shovel material into appropriate container for disposal. Ventilate area. Dispose of according to Federal, State and local governmental regulations.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not take internally. For industrial use only.
<b>Storage:</b>	For safe storage, store between 5 °C (41°F) and 35 °C (95°F) Keep the container tightly closed and in a cool, well-ventilated place. Thaw and mix thoroughly if frozen. Do not mix with nitrites.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Surfactant	None	None	None	None
Organic ester	None	None	None	None
Potassium isostearate	None	None	None	None
Dipotassium tetraborate	2 mg/m3 TWA Inhalable fraction. 6 mg/m3 STEL Inhalable fraction.	None	None	None
Triethanolamine	5 mg/m3 TWA	None	None	None

**Engineering controls:**

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

**Respiratory protection:**

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

**Eye/face protection:**

Wear safety glasses; chemical goggles (if splashing is possible).

**Skin protection:**

Chemical resistant, impermeable gloves. Gloves should be tested to determine suitability for prolonged contact. Use of impervious apron and boots are recommended.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Amber
<b>Odor:</b>	Mild amine
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	9
<b>Vapor pressure:</b>	Not determined
<b>Boiling point/range:</b>	> 100 °C (> 212°F)calculated
<b>Melting point/ range:</b>	Not determined
<b>Specific gravity:</b>	1.00 - 1.02 at 25 °C (77°F)
<b>Vapor density:</b>	Not determined
<b>Flash point:</b>	Not applicable
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not determined
<b>Solubility in water:</b>	Complete
<b>Partition coefficient (n-octanol/water):</b>	Not determined
<b>VOC content:</b>	Not determined
<b>Viscosity:</b>	220 mPa.s
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable at normal conditions. Electrostatic charge may build-up during handling. Grounding of equipment is recommended.
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Upon decomposition, this product may yield gaseous nitrogen oxides, carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
<b>Incompatible materials:</b>	Do not mix this product with fluids which contain NITRITES/NITRATES. NITROSAMINE may be formed.
<b>Reactivity:</b>	This product may react with strong oxidizing agents. This product may react with strong reducing agents.
<b>Conditions to avoid:</b>	Excessive heat and contamination.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

<b>Inhalation:</b>	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
<b>Skin contact:</b>	This product may cause irritation to the skin.
<b>Eye contact:</b>	This product may cause irritation to the eyes.
<b>Ingestion:</b>	Ingestion of this product may cause nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Surfactant	None	No Records
Organic ester	None	No Records
Potassium isostearate	None	No Records
Dipotassium tetraborate	None	Metabolic
Triethanolamine	Oral LD50 (Rat) = 8.0 g/kg Dermal LD50 (Rabbit) = > 20,000 mg/kg	Irritant, Allergen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Surfactant	No	No	No
Organic ester	No	No	No
Potassium isostearate	No	No	No
Dipotassium tetraborate	No	No	No
Triethanolamine	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Do not empty into drains / surface water / ground water.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA. Wastes must be tested using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### Water Transportation (IMO/IMDG)

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known to the State of California to cause birth defects or other reproductive harm. This product contains a chemical known in the State of California to cause cancer. No California Proposition 65 listed chemicals are known to be present.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

## 16. OTHER INFORMATION

**This safety data sheet contains changes from the previous version in sections:** New Safety Data Sheet format.

**Prepared by:** Regulatory Affairs

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